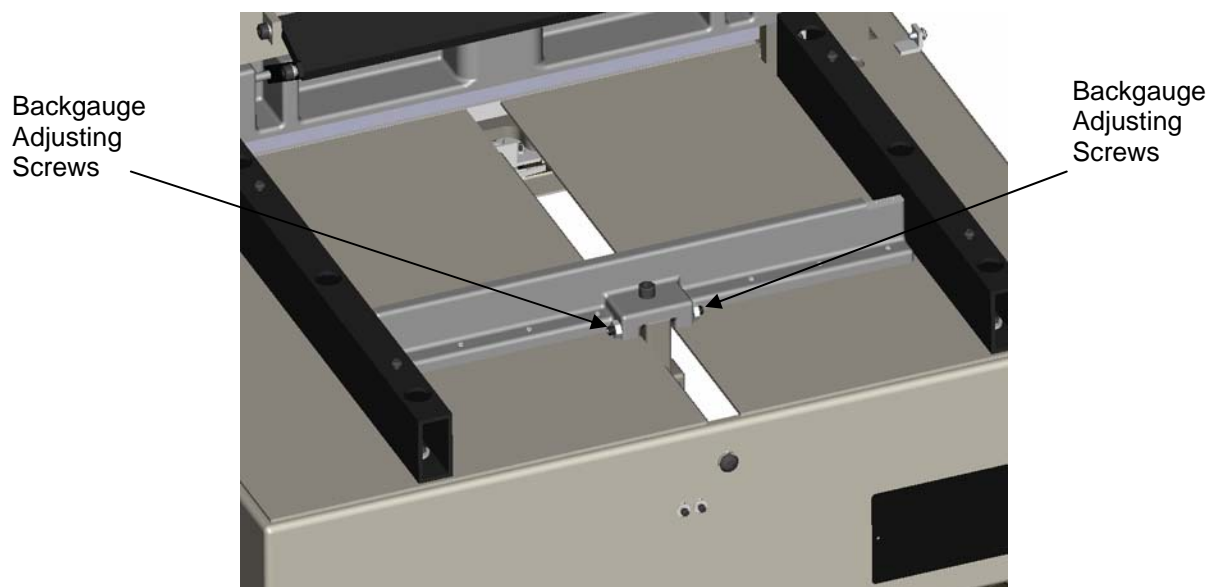
**Figure 5**

To square the backgauge:

1. Make sure the backgauge gibs are set properly (see section 3.4.5).
2. Remove the rear Plexiglas table cover.
3. Loosen the jam nuts on the backgauge adjusting screws. (Figure 6).

**Figure 6**

4. Back off the adjusting screw on the side that the trim occurred, then tighten the other screw.
5. With the squaring screws tight, make another test. Continue to adjust and test until no trim occurs when testing either sequence.
6. Replace the rear Plexiglas table cover.