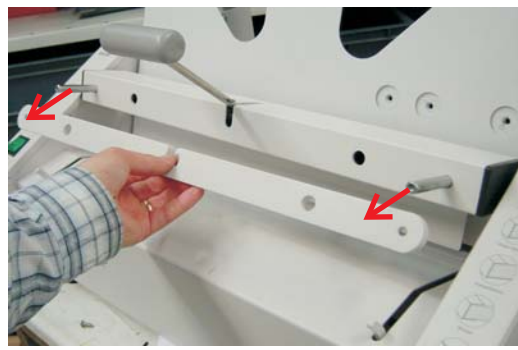
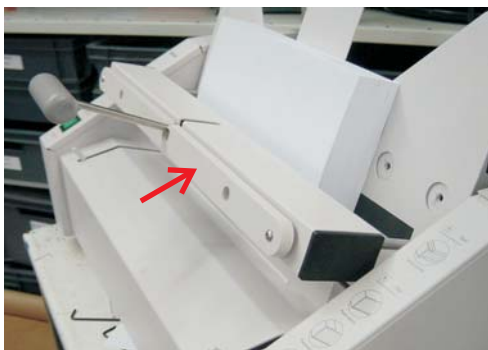


ELITE XT - HOW TO INCREASE CLAMPING FORCE INSTRUCTIONS

PREPARATIONS



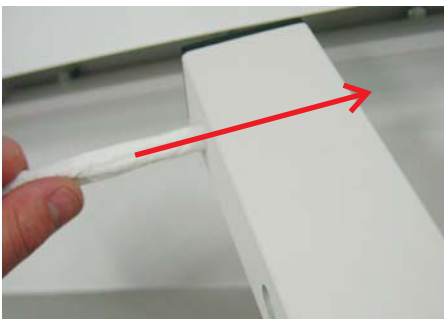
1) REMOVE SUPPORT rod. Open to screws with hexagonal key.

CLEANING



2) **CLEAN GUIDE RODS** from oil or lubricants. Remove clamp from guides if necessary. Clamp works optimally with **VERY** little amount of oil. Use solvent for cleaning if necessary.

CLEANING



Locking unit



(Inside the clamp)

3) **CLEAN BOTH LOCKING UNITS (inside the clamp)** from oil and lubricants. Clamp works the best with none or **VERY** little amount of oil. Use solvent if necessary.

Area to be cleaned is shown here: precision hole.

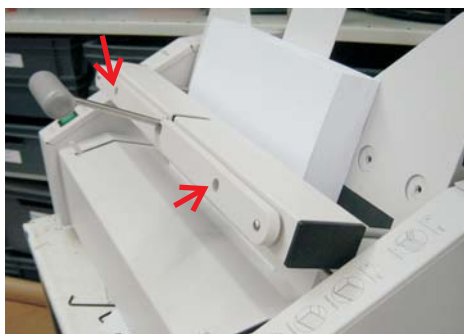
RE-ASSEMBLY



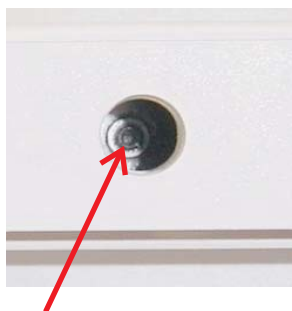
4) ATTACH SUPPORT ROD and fasten screws.

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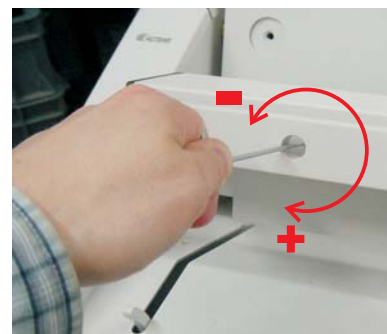
ADJUSTMENT



5) Clamp strength adjustment: both left and right locking has to be adjusted!!!



Retaining screw to adjust clamping strength. Use 2,5 mm hex key.



Tighten clamp: turn clockwise
Loose clamp: turn counter clockwise.

TESTING



6) Clamp strength test: take a 30 - 50 mm thick block of 80g normal copy paper. Place the block to the clamp. Lock and close the clamp.



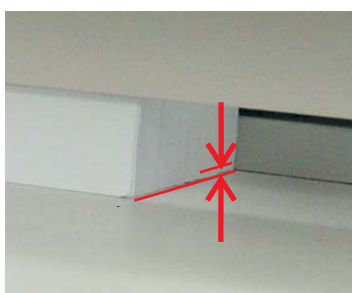
7) Turn table up.

TESTING



8) Press the paper block down from left side, center and ride side.

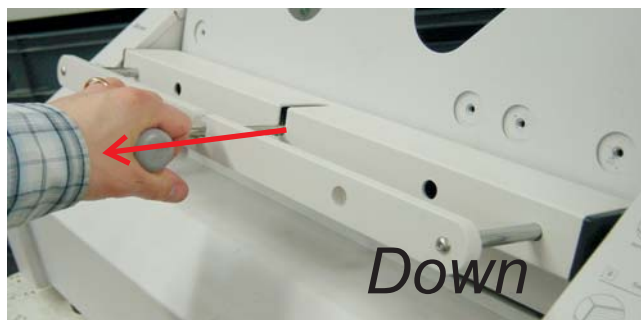
TESTING



9) Turn table back down and check if there is any gap between table and papers. The larger the gap, the more clamp yields (not strong enough).

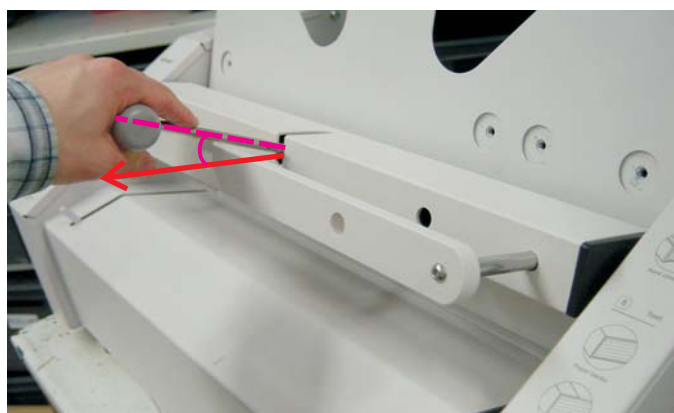
ELITE XT - HOW TO INCREASE CLAMPING FORCE INSTRUCTIONS

TESTING

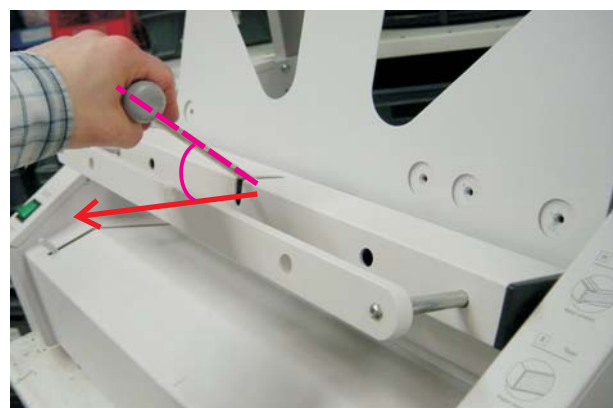


10) Check that clamp moves smoothly from down to up position. If clamp is too tight, it does not move smoothly up. Then loosen adjustment screws.

TESTING



If clamp moves smoothly from down to up position with handle slightly upward, it means that one can tighten clamp more **if necessary**.



If clamp moves smoothly from down to up position with handle large angle, it means that one can tighten clamp much more **IF NECESSARY**.