



Quick Instructions for Machine Use

(Do not operate this machine without first completing the training)

1. **Do not** power off the machine at any time
2. Restart the SliceIT software after each build is completed
3. When the part is complete, remove the build plate from the machine and peel off the masking tape to release the part.
4. Place a new page on the build plate and replace the build plate back into the machine
5. **The machine CAN NOT be operated without the build plate in the machine.** Failure to do so will result in damage to the machine
6. Clean the adhesive wheel before each build - (see user manual. **NEVER USE A METALIC TOOL TO CLEAN THE WHEEL**)
7. Make sure to **turn on** the adhesive valve before printing
8. When the blade is changed ensure the blade height is correctly set -(see user manual)
9. Check the blade depth after approximately the 1st kilometre of use (5 – 10mm of build height).
10. Check that the heat plate is clean and has no glue residue on it.
11. If the machine is not building a part please leave the machine in Standby Mode by following the LCD instructions ensuring that the build plate is in the machine and a clean sheet is taped down.